



Shift (25-Jun-2009 Thursday Day)

OEELossLvl3Desc	Time
OEE Time	09:10:00
Speed Loss	00:41:30
ChangeOver	00:25:00
No Air	00:15:00
Underfilled	00:12:30
No Caps in Hopper	00:10:00
No Cap on Bottle	00:05:00
Short Stop	00:01:00
<b>Total:</b>	<b>11:00:00</b>

Planned OpT	Uptime	Downtime	Good Parts	Defect Parts
11:00:00	10:09:00	00:51:00	11000	350